

Date: Wednesday, 20/05/2009 9:54:03 AM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 48014	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251079
<b>This Issue</b> : 20/05/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 45102	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 27/05/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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*JS*

**Comment:** PURCHASING

Issue P/O: 8826 to Eagle Copters

"Assembly of D212-725-1-079 with Dart IPP D212-725-1-079"

Send a copy of this IPP

2009/05/20 ①

MAY 25 2009

2.0	D2127251079	Gusset
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*JS*

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

GUSSET

MAY 25 2009

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-079	Gusset	<u>45398.1.13</u>
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Attach serviceable tags

*[Signature]*

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-079 REV. P

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

Date: Wednesday, 20/05/2009 9:54:04 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48014

Part Number: D2127251079

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CY 09/05/26

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 45398 Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

### Squawk: 1.13

#### Discrepancy:

Fabricate D212-725-1-079/-080, Gusset for Dart Aerospace.

#### Resolution:

D212-725-1-079/-080 fabricated IAW D212-725-1 Dwg Pg. 30.  
Material 0.040 2024T3, Batch No. 0921

1.13 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/5/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.14

#### Discrepancy:

Fabricate D212-725-1-081, Support for Dart Aerospace.

#### Resolution:

D212-725-1-081, Support fabricated IAW D212-725-1 Dwg Pg. 31.  
Material 0.050 304ss, Batch No. 66150

1.14 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.15

#### Discrepancy:

Fabricate D212-725-1-083 / -084, Shelf Splice for Dart Aerospace.

#### Resolution:

D212-725-1-083 / -084, Shelf Splice fabricated IAW D212-725-1 Dwg Pg. 32.  
Material 0.050 2024T3, Batch No. 01947

1.15 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.16

#### Discrepancy:

Fabricate D212-725-1-085, Bracket for Dart Aerospace.

#### Resolution:

D212-725-1-085, Bracket fabricated IAW D212-725-1 Dwg Pg. 32.  
Material 0.050 2024T3, Batch No. 01947

1.16 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*